

Beechcraft



Hawker

TEXTRON AVIATION

2450 N. Westshore Blvd | 8003230756  
Tampa, FL 33607 | my.txtav.com

# PROJECT STATUS

NO. 72188596  
DATE. May 05, 2021  
REVISION. 146167  
CUSTOMER PO.

CUSTOMER SERVICE MANAGER  
**BENJAMIN SROCK**

**ESTIMATED TO  
D & I TRANSPORTATION**  
333 FRANKLIN ST  
TUPELO MS 38804

**AIRCRAFT  
RA390-RB-57  
N599AM**

### HOURS & CYCLES

**AIRFRAME**  
Hours: 4112.0  
Landings: 3888

**ENGINE 1**  
Hours: 4112.00  
Cycles: 3888

**ENGINE 2**  
Hours: 4112.00  
Cycles: 3888

Customer No. 200031422

## ESTIMATED COVERAGE TOTALS

**NO CHARGE TOTAL**

**\$**

**1,167.35**

**ESTIMATED DUE**

**\$**

**230,934.25**

### BILLING MANAGEMENT

View and pay invoices using our online portal

**PAY ONLINE (CREDIT CARD & ACH)**

Billing Management

[ww2.txtav.com/CustomerSupport/Billing](http://ww2.txtav.com/CustomerSupport/Billing)

### REMITTANCE INFORMATION

E-mail Remittance To: [remit@txtav.com](mailto:remit@txtav.com)

#### WIRE/ACH

JP Morgan Chase Bank

Textron Aviation

Corp Acct No.: 910-1-209543

ABA #: 0210 00021

Swift Code: CHASUS33

#### CHECK

Textron Aviation

23260 Network Place

Chicago, IL 60673-1232

### TERMS & CONDITIONS

1. This document provides estimated pricing for the currently identified workscope and not for unidentified damage or discrepancies or aircraft not in the factory configuration, which may incur additional cost or downtime.
2. Pricing does not include tax, fuel, defuel, shop supplies, parts modification fees, or other supplemental charges, or changes in parts prices due to vendor availability and price changes.
3. All work is performed under the standard Service Terms and Conditions.

\_\_\_\_\_  
Authorized Signature

\_\_\_\_\_  
Date

Textron Aviation Inc.   
 2450 N. Westshore Blvd, Tampa, FL 33607   
 8003230756   
 my.txtav.com 



TEXTRON AVIATION

# SUMMARY

## ESTIMATED TO D & I TRANSPORTATION

333 FRANKLIN ST  
 TUPELO MS 38804  
 Ph. 6622559820

## SHIP TO

### Textron Aviation Inc.

Tampa  
 dba Textron Aviation Service  
 Tampa International Airport  
 2450 N. Westshore Blvd  
 Tampa FL 33607

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	48,456.91	48,456.91
	TIME & MATERIALS	84,102.00	84,102.00
	PARTS	75,751.84	75,751.84
	VENDOR SERVICES	65,230.23	65,230.23
	MISCELLANEOUS	1,647.00	1,647.00
		<b>275,187.98</b>	<b>275,187.98</b>
NO CHARGE	TIME & MATERIALS	956.30	No Charges Due
	PARTS	68.19	
	VENDOR SERVICES	142.86	
		<b>1,167.35</b>	

## WE ACCEPT

All Major Credit Cards, ACH, Wire, & Check  
 Check Out **Billing Management** On The Customer Portal

## CUSTOMER TERMS

Pay in advance

SUB-TOTAL	\$	275,187.98
SHOP SUPPLIES	\$	2,500.00
CUSTOMER PROMO	\$	(3,000.00)
CUSTOMER DISCOUNT	\$	(8,247.50)
DEPOSIT	\$	(35,506.23)

**ESTIMATE \$ 230,934.25**

## NOTE

**APPROVED WORK****19850213****AIRWORTHY****COMPLETE****\$70.74****DISCREPANCY**

Perform 12 month standby power supply battery energy level test Task SPC13

**CORRECTIVE ACTION**

Performed standby power supply p/n 390-384027-0001 s/n 1137913 DOM 08/2013 operational test/energy level test with satisfactory results. IAW Premier AMM 24-30-00. Battery replaced on date 1/2018.

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	70.74	70.74
		<u>70.74</u>	<u>70.74</u>

**19850214****AIRWORTHY****COMPLETE****\$70.74****DISCREPANCY**

Perform 12 month portable fire extinguisher weight check task SPC08

**CORRECTIVE ACTION**

Performed 12 month fire extinguisher bottle weight check task SPC08. Fire bottle p/n C352 s/n Y-299648 DOM 2012, Weight 4 lbs 13 oz. Reference instructions on fire bottle.

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	70.74	70.74
		<u>70.74</u>	<u>70.74</u>

**19850215****AIRWORTHY****COMPLETE****\$32,318.47****DISCREPANCY**

Perform left and right wing center line rib and splice plate Eddy Current Inspection 500A01 and 600A01, Note: pricing is for labor only, parts will be billed at actuals

**CORRECTIVE ACTION**

Complied with task 500A01 and 600A01 performed NDT using the Eddy Current method on the lower skin splice plates having satisfactory results. IAW Premier MM CH 20-26-00 and 20-16-01.

TYPE	DESCRIPTION	PRICE	DUE
	FLAT RATE	23,344.19	23,344.19
	PARTS		
	132517VAZ-10-11	PIN - PROTRUDING SHEAR HEAD 4.00 EA	102.92 102.92
	132517VAZ-6-10	PIN - PROTRUDING SHEAR HEAD 2.00 EA	6.18 6.18
	132517VAZ-6-8	PIN - PROTRUDING SHEAR HEAD 15.00 EA	119.25 119.25
	132517VAZ-6-9	PIN - PROTRUDING SHEAR HEAD 25.00 EA	77.25 77.25
	132517VAZ-8-10	PIN - PROTRUDING SHEAR HEAD 5.00 EA	23.55 23.55
	132517VAZ-8-8	PIN - PROTRUDING SHEAR HEAD 10.00 EA	60.50 60.50
	HL10VAZ-6-11	HI-LOK PIN 6.00 EA	35.28 35.28
	HL70-10	HI-LOK COLLAR 10.00 EA	30.60 30.60

**APPROVED WORK****19850215 - CONTINUED**

TYPE	DESCRIPTION		PRICE	DUE
	HL70-6	HI-LOK COLLAR	50.00 EA	55.00 55.00
	HL70-8	HI-LOK COLLAR	30.00 EA	42.60 42.60
	132517VAZ-10-9	LOOP - FASTENER-FABRIC, HOOK AND LOOP	2.00 EA	57.70 57.70
	CB6009CR3-1P	NUTPLATE, TWO LUG, BONDED	21.00 EA	614.25 614.25
	132517VAZ-6-8	PIN - PROTRUDING SHEAR HEAD	5.00 EA	39.75 39.75
	132517VAZ-6-10	PIN - PROTRUDING SHEAR HEAD	10.00 EA	30.90 30.90
	PR1440A1/2 6OZ	SEALER 6OZ *RA*	1.00 KT	75.45 75.45
	118-920038-9	GASKET	2.00 EA	37.34 37.34
	390-381023-0001	SEAL-FUEL CELL DOOR	4.00 EA	564.00 564.00
	390-381023-0005	SEAL-FUEL CELL DOOR	2.00 EA	782.00 782.00
BILLABLE	390-381023-0007	SEAL-FUEL CELL DOOR	2.00 EA	574.00 574.00
	MS29513-117	O-RING, PREFORMED	10.00 EA	5.10 5.10
	MS29513-214	O-RING, PREFORMED	2.00 EA	1.22 1.22
	NAS1523AA4R	PACKING WITH RETAINER	24.00 EA	61.44 61.44
	MS29513-033	BEARING	2.00 EA	3.00 3.00
	MS29513-034	PACKING	4.00 EA	10.12 10.12
	MS29513-117	O-RING, PREFORMED	1.00 EA	0.51 0.51
	A1437	FILTER	1.00 EA	324.00 324.00
	MS29561-022	O-RING, PREFORMED	4.00 EA	35.72 35.72
	PR1440A1/2 6OZ	SEALER 6OZ *RA*	1.00 KT	79.22 79.22
	PR1440B1/2 6OZ K	SEALER KIT *RA-N	1.00 KT	71.60 71.60
	VENDOR SERVICES			
	4000302	5802010 - Miscellaneous	1.00 EA	4,920.00 4,920.00
	MISCELLANEOUS			
	3000002	Freight		17.94 17.94
	3000002	Freight		32.00 32.00
	3000002	Freight		32.00 32.00
	3000002	Freight		32.00 32.00
	3000002	Freight		19.89 19.89
				<b>32,318.47 32,318.47</b>

**19850216****AIRWORTHY****COMPLETE****\$2,263.68****DISCREPANCY**

Perform visual inspection of left and right wing auxiliary spar and bulkhead attachment fittings 500A04 and 600A03, Note: pricing is for labor only, parts will be billed at actuals

**CORRECTIVE ACTION**

Performed special inspections 500A04 and 600A03 left and right wing auxiliary spar and bulkhead attach fitting visual inspections. Discrepancies noted on this revision. IAW Premier 390 MM 5-20-01.

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	2,263.68	2,263.68
		<b>2,263.68</b>	<b>2,263.68</b>

**19850217****AIRWORTHY****COMPLETE****\$8,046.50****DISCREPANCY**

**APPROVED WORK****19850217 - CONTINUED**

Perform 1400 Hour No. 1 Engine Starter/Generator Overhaul. Task TBO16 \*\*\*Note - Pricing herein reflects overhaul exchange

**CORRECTIVE ACTION**

Removed number 1 engine starter/generator p/n MG94A-1/390-389001-0001 s/n 301AB. Installed overhauled starter/generator p/n 390-389001-0001 s/n 229AB with new o-ring p/n M83248/1-113 supplied with part. IAW Premier 390 MM 24-30-01. Tooling: TC1291 due 11-5-2021.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	4.0 HR	524.00	524.00
	PARTS			
BILLABLE	390-389001-0001 STARTER GENERATOR	1.00 EA	7,437.50	7,437.50
	MISCELLANEOUS			
	3000002 Freight		85.00	85.00
			<b>8,046.50</b>	<b>8,046.50</b>

**19850218****AIRWORTHY****COMPLETE****\$8,046.50****DISCREPANCY**

Perform 1400 hour No. 2 engine starter/generator overhaul Task TB016, Note: pricing herein reflects overhaul exchange

**CORRECTIVE ACTION**

Removed number 2 engine starter/generator p/n MG94A-1/390-389001-0001 s/n 512AB. Installed overhauled starter/generator p/n 390-389001-0001 s/n 592AB with new o-ring p/n M83248/1-113 supplied with part. IAW Premier 390 MM 24-30-01. Tooling TC1291 due 11-5-2021.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	4.0 HR	524.00	524.00
	PARTS			
BILLABLE	390-389001-0001 STARTER GENERATOR	1.00 EA	7,437.50	7,437.50
	MISCELLANEOUS			
	3000002 Freight		85.00	85.00
			<b>8,046.50</b>	<b>8,046.50</b>

**19850219****AIRWORTHY****COMPLETE****\$1,037.36****DISCREPANCY**

Replace engine No. 1 fire extinguisher cartridge Task 262013

**CORRECTIVE ACTION**

Complied with task 262013 removed #1 engine fire extinguisher explosive cartridge and installed new cartridge p/n M13083-5 s/n 44222 DOM 04/20. Performed fire extinguisher system functional test with good results. Work performed IAW Beech 390 MM 26-20-02.

TYPE	DESCRIPTION		PRICE	DUE

**APPROVED WORK****19850219 - CONTINUED**

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		3.0 HR	393.00	393.00
	PARTS				
BILLABLE	M13083-5	CARTRIDGE*RA-X	1.00 EA	553.31	553.31
	MISCELLANEOUS				
	3000002	Freight		91.05	91.05
				<b>1,037.36</b>	<b>1,037.36</b>

**19850220****AIRWORTHY****COMPLETE****\$946.31****DISCREPANCY**

Replace engine No. 2 fire extinguisher cartridge Task 262014

**CORRECTIVE ACTION**

Complied with task 262014 removed #2 engine fire extinguisher explosive cartridge and installed new cartridge p/n M13083-5 s/n 44168 DOM 04/20. Performed fire extinguisher system functional test with good results. Work performed IAW Beech 390 MM 26-20-02.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		3.0 HR	393.00	393.00
	PARTS				
BILLABLE	M13083-5	CARTRIDGE*RA-X	1.00 EA	553.31	553.31
				<b>946.31</b>	<b>946.31</b>

**19850410****ROUTINE****IN WORK****\$291.89****ARRIVAL/DEPARTURE**

Arrival/Departure Order.

TYPE	DESCRIPTION			PRICE	DUE
	FLAT RATE			0.00	0.00
	VENDOR SERVICES				
	4000302	5802010 - Miscellaneous	1.00 EA	142.86	142.86
BILLABLE	4000746	Silver Plus(KA350)	1.00 EA	0.00	0.00
	4001123	RA390 DSV Service	2.00 EA	0.00	0.00
	4000302	5802010 - Miscellaneous	1.00 EA	149.03	149.03
	4000764	Platinum(Prem)	1.00 EA	0.00	0.00
				<b>291.89</b>	<b>291.89</b>
NO CHARGE	VENDOR SERVICES			NO CHARGE	NO CHARGE
	4000302	5802010 - Miscellaneous	1.00 EA		

**19850441****AIRWORTHY****COMPLETE****\$70.74****DISCREPANCY**

Perform 12 month first aid kit inspection Task SPC07

**APPROVED WORK****19850441 - CONTINUED****CORRECTIVE ACTION**

Performed 12 month first aid kit inspection task SPC07 as required. Some products inside kit expire on 08/2021.

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	70.74	70.74
		<u>70.74</u>	<u>70.74</u>

**19850442****ROUTINE****COMPLETE****\$19,241.78****ROUTINE MAINTENANCE**

Accomplish A Inspection

Accomplish 200 Hour Special Inspection

**CORRECTIVE ACTION**

Performed schedule A inspection IAW Premier 390 MM chapter 05-20-02.

Complied with 200 hour special inspection IAW Premier 390 MM chapter 05-21-01 to include task OPS16, OPS31, OPS37, OPS38, 100E06, 500C15, 600C15, SPC16, SPC17, SPC18, SPC19, SPC20.

TYPE	DESCRIPTION	PRICE	DUE
	FLAT RATE	18,675.36	18,675.36
	PARTS		
	390-555421-0003 AIR FILTER	1.00 EA 51.50	51.50
	390-555501-0003 AIR FILTER - AFT CABIN EVAP	1.00 EA 50.00	50.00
	NAS6204-15D BOLT, HEX, CLOSE TOLERANCE	1.00 EA 2.81	2.81
	651540 ELEMENT ASSEMBLY	2.00 EA 302.00	302.00
BILLABLE	MS28778-6 O-RING, PREFORMED	1.00 EA 1.85	1.85
	MS29513-238 O RING	2.00 EA 12.64	12.64
	NAS8702U3 SCREW, 1000 REDUCED, CLOSE TOL	1.00 EA 6.14	6.14
	1864 LAMP, T-3-1/4	2.00 EA 5.14	5.14
	MISCELLANEOUS		
	3000002 Freight	134.34	134.34
		<u>19,241.78</u>	<u>19,241.78</u>

**19850443****AIRWORTHY****COMPLETE****\$282.96****DISCREPANCY**

Perform main battery capacity check Task SPC22

**CORRECTIVE ACTION**

Performed visual inspection, top charge, stabilization and load test of main ship battery p/n RG-380E/44 s/n 41028325 with satisfactory results using TC-95 cal due date 10/24/21 IAW Concorde RG series Main ship Battery CMM 24-30-71 Rev Q 12/04/2018. Battery passes at 57 minutes/95.01 percent. Performed final top charge. Reinstalled main ship battery p/n RG-380E/44 s/n 41028325. IAW Premier 390 MM 24-30-04. Performed operational check with no discrepancies noted.

D & I TRANSPORTATION RA390-RB-57 72188596 146167 May 05, 2021 

Beechcraft



Hawker

TEXTRON AVIATION

# APPROVED WORK

## 19850443 - CONTINUED

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	282.96	282.96
		<u>282.96</u>	<u>282.96</u>

## 19850444 AIRWORTHY COMPLETE \$1,131.84

### DISCREPANCY

Perform 200 hour lubrication servicing Task SPC24

### CORRECTIVE ACTION

Performed special inspection SPC24 200 hour lubrication task. IAW Premier 390 MM 5-20-01, 12-20-02.

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	1,131.84	1,131.84
		<u>1,131.84</u>	<u>1,131.84</u>

## 19850445 AIRWORTHY COMPLETE \$1,697.76

### DISCREPANCY

Perform 600 hour lubrication servicing Task SPC25

### CORRECTIVE ACTION

Performed special inspection task SPC25 600 hour lubrications. IAW Premier 390 MM 5-20-01, 12-20-02.

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	1,697.76	1,697.76
		<u>1,697.76</u>	<u>1,697.76</u>

## 19850446 AIRWORTHY COMPLETE \$141.49

### DISCREPANCY

Perform emergency exit sign (self-illuminating) inspection Task LIMITS04

### CORRECTIVE ACTION

Complied with task LIMITS04 performed emergency exit sign (self-illuminating) inspection. IAW Beech 390 MM 33-50-00. No discrepancies noted. Comparator used TC134 due 9/21/21.

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	141.49	141.49
		<u>141.49</u>	<u>141.49</u>



**APPROVED WORK****19850447****AIRWORTHY****COMPLETE****\$424.45****DISCREPANCY**

Perform air conditioning compressor motor brush length inspection Task 300A42

**CORRECTIVE ACTION**

Complied with task 300A42 performed air conditioner compressor motor brush length inspection. IAW Beech 390 CMM 21-53-20. Approximately 45% brush length remaining. Air conditioning module Hobbs 221.7.

**TYPE DESCRIPTION****PRICE****DUE**

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	424.45	424.45
		<u>424.45</u>	<u>424.45</u>

**19850448****AIRWORTHY****COMPLETE****\$282.96****DISCREPANCY**

Perform wing bolts and attach links visual inspection Task 500A02, 600A02

**CORRECTIVE ACTION**

Performed special inspections 500A02 and 600A02 wing bolt and attach links visual inspections. IAW Premier 390 MM 5-20-01.

**TYPE DESCRIPTION****PRICE****DUE**

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	FLAT RATE	282.96	282.96
		<u>282.96</u>	<u>282.96</u>

**19853659****AIRWORTHY****COMPLETE****\$0.00****DISCREPANCY**

Right stall fail light illuminated during test

**CORRECTIVE ACTION**

Removed right AOA stall warning transmitter p/n SLZ8060-5 s/n AB0554 and installed overhauled transmitter p/n SLZ8060-5 s/n AB0037. IAW Premier 390 M.M CH 27-31-01. 8130-3 copied.

**TYPE DESCRIPTION****PRICE****DUE**

TYPE	DESCRIPTION	PRICE	DUE
NO CHARGE	TIME & MATERIALS PARTS PR1440B1/2 6OZ K	NO CHARGE	NO CHARGE
	SEALER KIT *RA-N	1.00	KT

**19853939****AIRWORTHY****COMPLETE****\$184.38****DISCREPANCY**

2 fuel filter access panel nut plates debonded

**APPROVED WORK****19853939 - CONTINUED****CORRECTIVE ACTION**

Installed 2 nut plates p/n CB6009CR3-1P on fuselage fuel filter access opening. IAW Premier 390 MM 20-27-00.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	1.0 HR	131.00	131.00
	PARTS			
BILLABLE	CB6009CR3-1P	NUTPLATE, TWO LUG, BONDED	2.00 EA 35.10	35.10
	EA9309-3NA50ML	ADHESIVE - EA9309.3 NA 50 GRAM EZ PAK* RA	1.00 EA 18.28	18.28
			<b>184.38</b>	<b>184.38</b>

**19853981****AIRWORTHY****COMPLETE****\$0.00****DISCREPANCY**

Pitch trim fail light illuminated during test

**CORRECTIVE ACTION**

Performed pitch trim normal operational check IAW Premier 390 MM chapter 27-40-00. Performed pitch trim standby system test IAW Premier 390 MM chapter 27-40-00. No discrepancies noted. Could not duplicate.

TYPE	DESCRIPTION		PRICE	DUE
NO CHARGE	TIME & MATERIALS		NO CHARGE	NO CHARGE

**19853984****AIRWORTHY****COMPLETE****\$2,633.88****DISCREPANCY**

Pilot's hand mic not installed and cable severed

**NOTE**

P/N's: TA3M and 390-384056-0003 are no longer in production. Price and availability are to be determined.

**CORRECTIVE ACTION**

Removed pilot hand microphone reel assembly and installed new p/n 390-384056-0003. Installed new handheld microphone assembly p/n 390-322351-0003 on pilots side. IAW Premier 390 MM 23-50-04.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	3.0 HR	393.00	393.00
	PARTS			
BILLABLE	390-322351-0003	MICROPHONE ASSEMBLY - HAND HELD	1.00 EA 1,260.88	1,260.88
	390-384056-0003	HAND MICROPHONE REEL ASSEMBLY	1.00 EA 980.00	980.00
			<b>2,633.88</b>	<b>2,633.88</b>

**19853986****AIRWORTHY****COMPLETE****\$1,578.67**

**APPROVED WORK****19853986 - CONTINUED****DISCREPANCY**

Tail cone static wick and base not installed

**CORRECTIVE ACTION**

Cleaned mounting area and installed on tail cone a new upper static discharger p/n 740001, new retainer p/n 16335, new radius filler p/n 390-440531-0001 with conductive adhesive p/n 610-1016 exp date 10-08-2021. IAW Premier 390 MM 23-60-01. Performed resistance and cure checks. No static discharge with no discrepancies noted at this time. Performed paint touch up. IAW Premier 390 MM 23-60-01, 20-17-00. Tooling TC1028 Due 5-31-2021.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		3.0 HR	393.00	393.00
	PARTS				
BILLABLE	16335	RETAINER	1.00 EA	95.86	95.86
	740001	STATIC DISCHARGER	1.00 EA	95.56	95.56
	390-440531-0001	RADIUS FILLER, TAILCONE	1.00 EA	554.00	554.00
	610-1016	ADHESIVE *RA	1.00 OZ	440.25	440.25
				<b>1,578.67</b>	<b>1,578.67</b>

**19853988****AIRWORTHY****COMPLETE****\$1,024.67****DISCREPANCY**

Left wing inboard static wick and base not installed.

**CORRECTIVE ACTION**

Cleaned mounting area and installed on left wing inboard location a new upper static discharger p/n 740001, new retainer p/n 16335 with conductive adhesive p/n 610-1016 exp date 10-08-2021. IAW Premier 390 MM 23-60-01. Performed resistance and cure checks. No static discharge with no discrepancies noted at this time. Performed paint touch up. IAW Premier 390 MM 23-60-01, 20-17-00. Tooling TC1028 Due 5-31-2021.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		3.0 HR	393.00	393.00
	PARTS				
BILLABLE	16335	RETAINER	1.00 EA	95.86	95.86
	740001	STATIC DISCHARGER	1.00 EA	95.56	95.56
	610-1016	ADHESIVE *RA	1.00 OZ	440.25	440.25
				<b>1,024.67</b>	<b>1,024.67</b>

**19853990****AIRWORTHY****COMPLETE****\$540.95****DISCREPANCY**

Right oil pressure flashes yellow during takeoff power check

**CORRECTIVE ACTION**

Removed right engine oil breather flexible hose and installed new hose p//n 56080. IAW Williams International EMM 72-00-60.

**APPROVED WORK****19853990 - CONTINUED**

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		1.5 HR	196.50	196.50
BILLABLE	PARTS 56080 MISCELLANEOUS 3000002	Tube-Breather	1.00 EA	313.58	313.58
		Freight		30.87	30.87
				<u>540.95</u>	<u>540.95</u>

**19853994****AIRWORTHY****COMPLETE****\$327.50****DISCREPANCY**

Left engine does not shut down with power lever in cut off position

**NOTE**

Adjust power lever rigging.

**CORRECTIVE ACTION**

Adjusted left engine power control cable rod end at HMU. IAW Premier 390 MM 76-00-00. Performed operational check of left engine power control lever with no discrepancies noted at this time.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		2.5 HR	327.50	327.50
				<u>327.50</u>	<u>327.50</u>

**19853996****AIRWORTHY****COMPLETE****\$327.50****DISCREPANCY**

Left ECU light illuminated during power up

**NOTE**

Troubleshoot and advise. Additional parts and/or labor may be required.

**CORRECTIVE ACTION**

Performed power lever adjustments IAW Premier 390 MM chapter 76-00-00. Ops check with satisfactory results.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		2.5 HR	327.50	327.50
				<u>327.50</u>	<u>327.50</u>

**19854234****AIRWORTHY****COMPLETE****\$792.22****DISCREPANCY**

Left engine starter generator electrical cover severed

**APPROVED WORK****19854234 - CONTINUED****CORRECTIVE ACTION**

Removed left engine starter/generator electrical terminal cover and installed new cover p/n 390-369012-0013. IAW Premier 390 MM 24-30-01.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS		0.5 HR	65.50
	PARTS			
	390-369012-0013	COVER ASSEMBLY-GENERATOR TERMINAL	1.00 EA	726.72
			<b>792.22</b>	<b>792.22</b>

**19858299****AIRWORTHY****COMPLETE****\$655.00****DISCREPANCY**

Emergency exit window shade is in-op

**NOTE**

Troubleshoot and advise. Additional time and/or parts may be required.

**CORRECTIVE ACTION**

Removed emergency exit door. Removed window shade from exit door. Found shade control cables off the pulleys. Inspected cable and pulleys with no discrepancies noted. Reinstalled cables and adjusted tensions. Reassembled shade assembly and performed operational check with no discrepancies noted at this time. Reinstalled shade on exit door. Reinstalled emergency exit door. IAW Premier 390 MM 52-20-01, 25-20-08.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS		5.0 HR	655.00
				<b>655.00</b>

**19858549****AIRWORTHY****COMPLETE****\$1,024.67****DISCREPANCY**

Right wing inboard static wick and base debonded

**CORRECTIVE ACTION**

Cleaned mounting area and installed on right wing inboard location a new upper static discharger p/n 740001, new retainer p/n 16335 with conductive adhesive p/n 610-1016 exp date 10-08-2021. IAW Premier 390 MM 23-60-01. Performed resistance and cure checks. No static discharge with no discrepancies noted at this time. Performed paint touch up. IAW Premier 390 MM 23-60-01, 20-17-00. Tooling TC1028 Due 5-31-2021.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS		3.0 HR	393.00
	PARTS			
	740001	STATIC DISCHARGER	1.00 EA	95.56
	610-1016	ADHESIVE *RA	1.00 OZ	440.25
	16335	RETAINER	1.00 EA	95.86

**APPROVED WORK****19858549 - CONTINUED**

TYPE	DESCRIPTION	PRICE	DUE
		1,024.67	1,024.67

**19860380****AIRWORTHY****COMPLETE****\$393.00****DISCREPANCY**

Wings 5/32" cable tensions below MM limits.

**CORRECTIVE ACTION**

Adjusted left and right wing aileron control cable tensions to be within MM limits. IAW Premier 390 MM 27-10-00. Tooling TC12 Due 8-19-2021, TC1174 Due 5-1-2021.

TYPE	DESCRIPTION	PRICE	DUE
BILLABLE	TIME & MATERIALS	3.0 HR	393.00
			393.00
			393.00

**19860652****AIRWORTHY****COMPLETE****\$1,856.30****DISCREPANCY**

Heat exchanger blower continues to run with circuit breaker pulled.

**CORRECTIVE ACTION**

Removed heat exchanger outlet duct, power distribution box cover and power distribution box forward circuit breaker panel. Placed left main gear weight on wheels switch in ground mode. Performed troubleshooting and found heat exchanger blower motor relay was always stuck in closed position. Removed heat exchanger blower motor relay and replaced with new p/n 29.011.02. Reinstalled blower motor wires onto terminals and reinstalled power distribution box forward circuit breaker panel. Performed operational check of blower motor with no discrepancies noted at this time. IAW Premier 390 MM 21-60-11 and WDM 21-51-01. Reinstalled power distribution box cover, heat exchanger outlet duct and louver. Placed left weight on wheels switch back to the original orientation. IAW Premier 390 MM 21-60-11, 32-10-02.

TYPE	DESCRIPTION	PRICE	DUE
	TIME & MATERIALS	12.2 HR	1,598.20
	PARTS		
BILLABLE	29.011.02	1.00 EA	226.10
	MISCELLANEOUS		
	3000002	Freight	32.00
			1,856.30
			1,856.30

**19860833****AIRWORTHY****COMPLETE****\$393.00****DISCREPANCY**

Right aileron trim tab trailing edge up deflection below MM limits.

**APPROVED WORK****19860833 - CONTINUED****CORRECTIVE ACTION**

Adjusted right wing trim tab trailing edge up deflection to within maintenance manual limits IAW Premier model 390 MM 27-10-00. Protractor TC787 cal due 5/5/21.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS	3.0 HR	393.00	393.00
			<b>393.00</b>	<b>393.00</b>

**19860847****AIRWORTHY****COMPLETE****\$1,522.94****DISCREPANCY**

Right ram air door hinge in aft bay worn

**CORRECTIVE ACTION**

Removed right ram air worn pin/door and replaced with new hinge pin p/n MS20253P2-450L. Right ram air door p/n 390-554935-0002 drilled and riveted on using MS20426AD4. IAW PREMIER 390 SRM 51-40-01-201.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	8.0 HR	1,048.00	1,048.00
BILLABLE	PARTS			
	390-554935-0002	CHECK VALVE, RAM AIR	1.00 EA	327.32
	MS20253P2-450L	PIN, HINGE	1.00 EA	147.62
			<b>1,522.94</b>	<b>1,522.94</b>

**19861725****AIRWORTHY****COMPLETE****\$5,315.78****DISCREPANCY**

Copilot's O2 mask leaking at harness elbow

**CORRECTIVE ACTION**

Removed copilot's O2 mask p/n 174252-13 s/n 08825 and installed an overhauled O2 mask p/n 174252-13 s/n 18388. Leak check good. IAW Premier model 390 MM 35-10-01.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	1.0 HR	131.00	131.00
BILLABLE	PARTS			
	390-382045-0001	OXYGEN MASK - CREWSTATION	1.00 EA	5,184.78
			<b>5,315.78</b>	<b>5,315.78</b>

**19862200****AIRWORTHY****COMPLETE****\$531.92****DISCREPANCY**

Left wing leading edges have gaps in edge seal.

**APPROVED WORK****19862200 - CONTINUED****CORRECTIVE ACTION**

Applied edge sealant p/n PS895 B1/2 to left wing leading edge as required. IAW Premier 390 MM 20-22-00. Left wing leading edge sealant cure check good.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS	2.0 HR	262.00	262.00
	PARTS			
	PS895B1/2 PT	PROSEAL AERODYNAMIC SEALANT *RA	1.00 PT	269.92
			<b>531.92</b>	<b>531.92</b>

**19862262****AIRWORTHY****COMPLETE****\$786.00****DISCREPANCY**

Left wing has skin surface corrosion at spoiler blowdown bay fairing aft nutplate.

**CORRECTIVE ACTION**

Sanded surface corrosion using Scotchbrite pad at left wing spoiler blowdown bay fairing aft nut plates. Applied Alodine and primer. IAW 390 MM CH 20-17-00. Touched up white paint. IAW 390 MM CH 20-17-00.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS	6.0 HR	786.00	786.00
			<b>786.00</b>	<b>786.00</b>

**19862264****AIRWORTHY****COMPLETE****\$83.05****DISCREPANCY**

Left wing spoiler blowdown bay has 1 each nut plate debonded

**CORRECTIVE ACTION**

Installed new nut plate p/n CB6009CR3-1P in debonded nut plate location in left wing spoiler blowdown bay. IAW Premier Model 390 MM 20-27-00.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS	0.5 HR	65.50	65.50
	PARTS			
	CB6009CR3-1P	NUTPLATE, TWO LUG, BONDED	1.00 EA	17.55
			<b>83.05</b>	<b>83.05</b>

**19862266****AIRWORTHY****COMPLETE****\$580.32****DISCREPANCY**

Left wing inboard, mid, and outboard spoiler boards control rod ends hardware have surface corrosion.



**APPROVED WORK****19862266 - CONTINUED****CORRECTIVE ACTION**

Replaced cotter pins as required on left wing inboard, mid, and outboard spoiler board control rod end and hinge hardware. Replaced inboard spoiler board control rod end attach nut with new p/n MS21225-5. Cleaned rust stains on spoiler arms from old cotter pins and applied corrosion preventive to hardware. Lubed spoiler hinge points. IAW Premier 390 MM 27-60-05, 27-60-06, 27-60-07. Reinstalled left wing spoiler blow actuator to spoiler bell crank attach bolt and spacer. IAW Premier 390 MM 27-60-03.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		4.0 HR	524.00	524.00
	PARTS				
	MS21225-5	NUT	2.00 EA	56.32	56.32
				<b>580.32</b>	<b>580.32</b>

**19862268****AIRWORTHY****COMPLETE****\$1,411.37****DISCREPANCY**

Left wing inboard and outboard flaps actuator fairing spring and attach brackets have corrosion.

**CORRECTIVE ACTION**

Drilled off upper and lower hook bracket p/n 390-521464-0001. Had to grind blind rivet bucktails carefully with pencil grinder to remove from composite skins. Searched DDS drawings to identify fasteners, adhesive, and ordered. Reference DDS drawing 390-110420, 390-110413, Premier 390 SRM 51-40-00 guidelines. Drilled up, deburred, and riveted in place with adhesive EA9396 exp 8/21 new upper and lower hook brackets same p/n 390-521464-0001. Requires adhesive cure check and spring installation. Reference Premier 390 SRM 51-40-00 guidelines. Adhesive cure check good. Touched up paint and installed new spring p/n E0360-037-300M.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		8.0 HR	1,048.00	1,048.00
	PARTS				
	390-521464-0001	BRACKET-HOOK,FLAP DOOR,WSTA 90	2.00 EA	271.60	271.60
	E0360-037-3000M	SPRING	1.00 EA	34.02	34.02
	NAS1921M04S04	RIVET	10.00 EA	30.10	30.10
	CR3523-4-02	RIVET, BLIND, CHERRYMAX	5.00 EA	17.35	17.35
MISCELLANEOUS					
3000002	Freight			10.30	10.30
				<b>1,411.37</b>	<b>1,411.37</b>

**19862332****AIRWORTHY****COMPLETE****\$262.00****DISCREPANCY**

Right wing leading edges have gaps in edge sealant.

**CORRECTIVE ACTION**

Applied edge sealant p/n PS895 B1/2 to right wing leading edge as required. IAW Premier 390 MM 20-22-00. Right wing leading edge sealant cure check good.

**APPROVED WORK****19862332 - CONTINUED**

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		2.0 HR	262.00	262.00
				<b>262.00</b>	<b>262.00</b>

**19862334****AIRWORTHY****COMPLETE****\$524.00****DISCREPANCY**

Right wing inboard and mid spoiler boards control rod end hardware has surface corrosion.

**CORRECTIVE ACTION**

Replaced cotter pins as required on right wing inboard, mid, and outboard spoiler board control rod end and hinge hardware. Replaced inboard spoiler board control rod end attach nut with new p/n MS21225-5. Cleaned rust stains from old cotter pins and applied corrosion preventive to hardware. Lubed spoiler hinge points. IAW Premier 390 MM 27-60-05, 27-60-06, 27-60-07. Reinstalled right wing spoiler blow actuator to spoiler bell crank attach bolt and spacer. IAW Premier 390 MM 27-60-03.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		4.0 HR	524.00	524.00
				<b>524.00</b>	<b>524.00</b>

**19862338****AIRWORTHY****COMPLETE****\$83.05****DISCREPANCY**

Right wing tip access panel has 1 each stripped nut plate

**CORRECTIVE ACTION**

Replaced stripped nut plate with new nut plate obtained from shop stock. IAW Premier Model 390 SRM 51-40-02.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		0.5 HR	65.50	65.50
	PARTS				
	CB6009CR3-1P	NUTPLATE, TWO LUG, BONDED	1.00 EA	17.55	17.55
				<b>83.05</b>	<b>83.05</b>

**19862438****AIRWORTHY****COMPLETE****\$327.50****DISCREPANCY**

Aileron autopilot servo cable tension above MM limits.

**CORRECTIVE ACTION**

Adjusted aileron servo bridle cable to be within MM limits. IAW Premier 390 MM 27-10-00. Tooling TC1014 Due 1-5-2022.

D & I TRANSPORTATION RA390-RB-57 72188596 146167 May 05, 2021 

Beechcraft



Hawker

TEXTRON AVIATION

# APPROVED WORK

## 19862438 - CONTINUED

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS	2.5	HR	327.50	327.50
				<u>327.50</u>	<u>327.50</u>

## 19862694 AIRWORTHY COMPLETE \$327.50

### DISCREPANCY

Rudder autopilot servo mounting bracket has corrosion

### CORRECTIVE ACTION

Removed rudder autopilot servo. Sanded surface corrosion using scotch brite pad. Applied Alodine and primer IAW 390 MM CH 20-17-00. Installed rudder autopilot servo IAW Premier 390 MM 22-10-03.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS	2.5	HR	327.50	327.50
				<u>327.50</u>	<u>327.50</u>

## 19862696 AIRWORTHY COMPLETE \$327.50

### DISCREPANCY

Rudder 5/32 cable tensions below MM limits

### CORRECTIVE ACTION

Adjusted rudder control cables to be within MM limits. IAW Premier 390 MM 27-20-00. Tooling TC1014 Due 1-5-2022.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS	2.5	HR	327.50	327.50
				<u>327.50</u>	<u>327.50</u>

## 19862698 AIRWORTHY COMPLETE \$327.50

### DISCREPANCY

Elevator 5/32 cable tension below MM limits

### CORRECTIVE ACTION

Adjusted elevator control cables to be within MM limits. IAW Premier 390 MM 27-10-00. Tooling TC1014 Due 1-5-2022.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS	2.5	HR	327.50	327.50
				<u>327.50</u>	<u>327.50</u>

**APPROVED WORK****19862700****AIRWORTHY****COMPLETE****\$393.00****DISCREPANCY**

Vertical stabilizer has standoff debonded on rear spar forward of rudder

**CORRECTIVE ACTION**

Rebonded wire bundle standoff on rear spar of vertical stabilizer IAW Premier Model 390 MM 20-27-00. Cure check good.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		3.0 HR	393.00	393.00
				<b>393.00</b>	<b>393.00</b>

**19862802****AIRWORTHY****COMPLETE****\$8,570.61****DISCREPANCY**

Right hand horizontal stabilizer has corrosion on aft spar inboard location

**NOTE**

The aft spar corrosion has been removed, inspected, and cleared for continued service. Time is for the inspection work performed, treatment and paint, and reinstallation of the left and right elevators.

**CORRECTIVE ACTION**

Removed fasteners to facilitate maintenance in applicable areas. Treated and measured affected area and found measurements to be within tolerances set by drawing 390-620170-003. Installed new fasteners p/n UB-100-MV08-7/UVP-MV06-3 on left and right horizontal stabilizer aft spar. IAW Premier 390 SRM 51-40-03-201. Installed new fasteners p/n CR7770S-08-05. IAW Premier 390 SRM 51-40-03-201.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		60.0 HR	7,860.00	7,860.00
	PARTS				
	UBP-MV06-03	RIVET, BLIND, PULL TYPE	5.00 EA	27.30	27.30
	UBP-MV06-03	RIVET, BLIND, PULL TYPE	7.00 EA	38.22	38.22
	MS17825-4	NUT, HEX, SELF LOCKING, CASTELLATED	2.00 EA	5.30	5.30
	MS17825-5	NUT, HEX, SELF LOCKING, CASTELLATED	1.00 EA	3.01	3.01
	MS17826-3	NUT, HEX, SELF LOCKING, CASTELLATED	3.00 EA	7.56	7.56
	NAS1160-3-19D	BOLT	4.00 EA	100.16	100.16
	NAS6203-9D	BOLT, HEX, CLOSE TOLERANCE	2.00 EA	5.46	5.46
	NAS6604D17	BOLT, HEX, CLOSE TOLERANCE	2.00 EA	3.46	3.46
BILLABLE	NAS1149F0332P	WASHER, FLAT	2.00 EA	0.08	0.08
	NAS1149F0532P	WASHER, FLAT	2.00 EA	0.10	0.10
	NAS1149F0563P	WASHER, FLAT	4.00 EA	0.32	0.32
	NAS8703U3	BOLT, 100 DEG REDUCED HEAD, CLOSE TOL	5.00 EA	9.90	9.90
	PR-1425CF B 1/2	CHROME FREE SEALANT 3.5OZ KIT	2.00 KT	313.24	313.24
	VENDOR SERVICES				
	4000302	5802010 - Miscellaneous	1.00 EA	161.20	161.20
	MISCELLANEOUS				
	3000002	Freight		17.65	17.65
	3000002	Freight		17.65	17.65
				<b>8,570.61</b>	<b>8,570.61</b>

**APPROVED WORK****19863303****AIRWORTHY****COMPLETE****\$68.43****DISCREPANCY**

Left upper inboard cowling has 1 each stripped camlock

**CORRECTIVE ACTION**

Removed left upper inboard cowling 1 each stripped camlock p/n 1142005-3 and installed a new camlock P/N 1142005-3. IAW Premier 390 MM 20-11-00.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS		0.5 HR	65.50
	PARTS			
	1142005-3	STUD	1.00 EA	2.93
			<b>68.43</b>	<b>68.43</b>

**19863307****AIRWORTHY****COMPLETE****\$693.08****DISCREPANCY**

Skin debonding on right upper and lower inboard pylon cowlings, panel numbers:440CB &amp; 440CT

**CORRECTIVE ACTION**

Removed upper and lower pylon panels from engine. Identified debonded areas. Split open areas of debonded metal panels. Cleaned out all dirt, old adhesive. Alodined any bare metal. Applied EA9309NA (exp date 12-21) adhesive to both panels and clamped. Wiped off squeeze out and let cure. Work completed per 390 SRM 51-70-02.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS		5.0 HR	655.00
	PARTS			
	EA9309-3NA50ML	ADHESIVE - EA9309.3 NA 50 GRAM EZ PAK* RA	1.00 EA	18.28
	AS9355009	EA9309 NA 50 GRAM EZ PA, 50CS *RA	1.00 EA	19.80
			<b>693.08</b>	<b>693.08</b>

**19863309****AIRWORTHY****COMPLETE****\$262.00****DISCREPANCY**

Left engine accel bleed cable rigging out of MM limits.

**CORRECTIVE ACTION**

Adjusted left engine acceleration bleed system control cable upper jam nuts to adjust bleed air valve lever to adjustment post gap to be within MM limits. IAW Williams International FJ44-2A EMM 75-37-01. Tooling: TC5 Due: 2-4-2022. Performed stability acceleration and high power checks on left engine with no discrepancies noted. IAW Williams International FJ44-2A EMM 71-00-00.

TYPE	DESCRIPTION		PRICE	DUE
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**APPROVED WORK****19863309 - CONTINUED**

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		2.0 HR	262.00	262.00
				<b>262.00</b>	<b>262.00</b>

**19863311****AIRWORTHY****COMPLETE****\$215.26****DISCREPANCY**

Left engine has 3 each torn cushion clamps

**CORRECTIVE ACTION**

Removed 3 torn cushion clamps 2 p/n MS21919WCJ12 and 1 p/n MS1919WCJ13 on left engine I/A/W Premier model 390 MM 71-00-02. Installed 3 new cushion clamps 2 p/n MS21919WCJ12 and 1 p/n MS1919WCJ13 on left engine. IAW Premier model 390 MM 71-00-02.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		1.5 HR	196.50	196.50
	PARTS				
BILLABLE	MS21919WCJ12	CLAMP	2.00 EA	6.50	6.50
	MS21919WCJ13	CLAMP	1.00 EA	6.26	6.26
	MISCELLANEOUS				
	3000002	Freight		6.00	6.00
				<b>215.26</b>	<b>215.26</b>

**19863313****AIRWORTHY****COMPLETE****\$6,785.54****DISCREPANCY**

Right engine inlet flange has corrosion.

**CORRECTIVE ACTION**

Removed right engine air inlet assembly. IAW Premier 390 MM 71-60-01. Covered and protected inlet assembly. Drilled out rivets in Z flange and rivets through inlet skins. Applied heat to flange to soften structural adhesive between flange and inlet skin. Much difficulty was encountered removing flange due to excessive amount of adhesive used. Adhesive build up under flange edge and z flange effectively locked flange in position. With much heat and dead blow hammering, flange was removed. After removal of flange inspected inlet structure, no damage to existing structure. Drilled off corroded flange from Z angle. Fit new inlet attach flange p/n 390-910029-0005. Aligned and drilled rivet holes. Attached flange to z angle with PS700 sealant and MS20470AD4 rivets. Vacuumed out inlet assembly. Deburred all rivet holes. Installed flange/Z angle back on inlet with EA9309NA (exp date 12/21) adhesive and riveted flange using MS20426D4-4.5 and CR3553-4 rivets. Reinstalled blast duct and scoop. Work completed IAW Model 390 SRM chapter 54-10-01-201, pages 1 through 3 and figure 201. Applied 2 coats of AV8 to each mating surface of right engine inlet assembly. Reinstalled onto engine along with corresponding accessories. IAW 390 MM CH 71-60-01.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		32.0 HR	4,192.00	4,192.00
	PARTS				
	390-910029-0005	FLANGE - ENGINE ATTACH, INLET NS30.828	1.00 EA	1,995.00	1,995.00

**APPROVED WORK****19863313 - CONTINUED**

TYPE	DESCRIPTION			PRICE	DUE
	AS9355009	EA9309 NA 50 GRAM EZ PA, 50CS *RA	1.00 EA	24.75	24.75
	CR3553-4-01	CHERRY RIVET	60.00 EA	341.40	341.40
	P/S 700 PT	SEALANT, MIL-S-38249 2 PART PT KIT *RA	1.00 KT	232.39	232.39
BILLABLE				<b>6,785.54</b>	<b>6,785.54</b>

**19863698****AIRWORTHY****COMPLETE****\$42,178.40****DISCREPANCY**

Left and right lower aft fuselage to aft pressure bulkhead angles have corrosion.

**CORRECTIVE ACTION**

Removed left and right aft fuselage to aft pressure bulkhead angles IAW Premier 390 SRM 51-40-03-201. Began moving fasteners in carbon to facilitate installation of new fasteners. Removed old epoxy adhesive from area where old angle was bonded. All work performed on the right side of aircraft. Removed some of corrosion on left lower aft pressure bulkhead angles. Replaced left lower aft pressure bulkhead angles p/n 390-440149-0003, 390-440356-0003, 390-440150-0001. Match drilled lower aft pressure bulkhead angles. Cleaned and deburred. Installed angles on wet EA9309 exp 12/21. Riveted on using UBP-MV06, UBP-MV05, MS20470AD6. Cleaned left lower aft pressure bulkhead angles, epoxy primed and applied corrosion preventive compound. IAW Premier model 390 SRM 51-40-03-201. Replaced right lower aft bulkhead angle p/n 390-440149-0004. Match drilled part to fit aircraft. Cleaned and deburred. Bonded angles using EA9309NA Exp 12/21. Riveted in place using UBP-MV05, UBP-MV6 and MS20470AD6. All work done IAW Premier 390 SRM 51-40-03-201. Reinstalled left forward cargo bulkhead on wet EA9309 exp 10/21. Riveted on with NAS1919M05S02. Cleaned, epoxy primed and applied corrosion preventive compound on lower left forward cargo bulkhead. IAW Premier 390 SRM 51-40-03-201. Sanded and filled edge of cargo compartment forward ceiling panel. Repaired panel with 2 plies of 5.7 oz carbon fiber p/n B240530-8 and EA9396 epoxy exp 09/21. Vacuum bagged repair. Reference Premier 390 SRM 51-70-03-201 guidelines. Removed bagging. Cure check good. Reference Premier 390 SRM 51-70-03-201 guidelines. Completed carbon fiber repair on right aft fuselage adjacent to right access door at FS 343.00. IAW Textron Aviation FR-RB-57-9108. Reinstalled left forward cargo bulkhead ceiling panel on with wet EA9309 exp 10/12 using rivets NAS1919M04S01. IAW Premier 390 SRM 51-40-03-201. Installed 3 each cr3213-6 rivets. Reinstalled main battery tray box with wet EA9309 exp 10/21 and rivet on using NAS1921M04. IAW Premier 390 SRM 51-40-03-201. Replaced corroded fuselage bulkhead angles at FS343.00. Replaced left angles 390-44-149-0003, 390-440356-0003 and 390-440150-0001. Right angle p/n 390-440149-0004. Matched drilled, deburred, primed and riveted in position wet with EA9309NA structural adhesive (Exp Date 12/21) and UBP-MV05, UBP-MV06 rivets. Applied a second coat of primer to angles and rivets. Coated angles with AV8 corrosion preventative. Performed a composite repair on cargo compartment ceiling panel. IAW 390 SRM chapter 51-70-03-201. Reinstalled left forward cargo bulkhead and ceiling panels wet with EA9309NA which were removed to facilitate bulkhead angle replacements. Repaired aft fuselage OML adjacent to right access door at FS343.00. Repair completed IAW Field Repair #FR-57-9108, sheets 1 through 6. All work completed IAW Model 390 SRM Chapter 51-40-03-201. Installed battery, battery tray, AC unit with new receiver dryer p/n 101-384079-5, A/C service panel, AC lines, avionics rack tray forward wall, 5 computers, baggage heat blower and ducts from right avionics compartment. IAW Premier 390 AMM 21-50-02, 21-60-11, 21-5-08 an 24-30-04. Installed cargo door, baggage upper access door, upper forward baggage door wall and forward baggage wall IAW Premier 390 AMM 52-30-01 and 25-50-00.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		200.0 HR	26,200.00	26,200.00
	PARTS				
	390-440149-0003	CAP-AFT LOWER BHD, STA 343.000	1.00 EA	145.00	145.00
	390-440149-0004	CAP - AFT LOWER BHD, STA 343.000	1.00 EA	565.16	565.16

**APPROVED WORK****19863698 - CONTINUED**

TYPE	DESCRIPTION		PRICE	DUE	
	390-440150-0001	GUSSETT - BHD STA 343	1.00 EA	1,916.35	1,916.35
	DPL4000T10	DEUTSCHLITE FITTING	2.00 EA	706.70	706.70
	DPL4000T12	COUPLING	2.00 EA	847.30	847.30
	EA9309NA 1QT	ADHESIVE*RA	1.00 KT	561.00	561.00
	ALODINE 1132	TOUCH-N-PREP *RA	1.00 EA	483.56	483.56
	NAS1919M05S02	RIVET, BLIND, GENERAL PURPOSE	3.00 EA	16.20	16.20
	NAS1919M05S03	RIVET, BLIND, GENERAL PURPOSE	50.00 EA	252.50	252.50
	UBP-MV06-03	RIVET, BLIND, PULL TYPE	2.00 EA	10.92	10.92
	UBP-MV06-04	RIVET, BLIND, PULL TYPE	15.00 EA	177.30	177.30
	UBP-MV06-07	CIRCUIT BOARD	1.00 EA	24.67	24.67
	132369AD6-10	RIVET, SOLID, CLOSE TOLERANCE	1.00 EA	53.06	53.06
	CS3204B1/2 6OZ	SEALER *RA	1.00 EA	29.32	29.32
	390-440356-0003	BRACKET LH - AFT, CORNER STA 343.00	1.00 EA	9,029.23	9,029.23
	NAS1919M04S01	RIVET, BLIND, MECH LOCKED SPIN	24.00 EA	253.20	253.20
BILLABLE	NAS1921M04S02	RIVET, BLIND, GENERAL PURPOSE	25.00 EA	160.50	160.50
	AS9355009	EA9309 NA 50 GRAM EZ PA, 50CS *RA	2.00 EA	47.90	47.90
	NAS8703U3	BOLT, 100 DEG REDUCED HEAD, CLOSE TOL	15.00 EA	29.70	29.70
	101-384079-5	RECEIVER DRYER	1.00 EA	367.86	367.86
	HN5P-53-1-1	PLUNGER	3.00 EA	8.40	8.40
	KA158-70 3-908	O-RING	2.00 EA	8.26	8.26
	HN5G53-1	GROMMET	3.00 EA	5.91	5.91
	115167AXX190600	DUCT	1.00 EA	77.97	77.97
	MISCELLANEOUS				
	3000002	Freight		18.24	18.24
	3000002	Freight		32.00	32.00
	3000002	Freight		11.81	11.81
	3000002	Freight		32.00	32.00
	3000002	Freight		32.00	32.00
	3000002	Freight		24.00	24.00
	3000002	Freight		18.38	18.38
	3000002	Freight		32.00	32.00
				<b>42,178.40</b>	<b>42,178.40</b>

**19864411****AIRWORTHY****COMPLETE****\$156.16****DISCREPANCY**

Bleed air leak detection loop missing 2 each cushions on mixing box

**CORRECTIVE ACTION**

Installed 2 new bleed air leak detection sensing element cushions p/n 35450-1 on bleed air mixing box. IAW Premier 390 MM 26-10-04.

TYPE	DESCRIPTION		PRICE	DUE	
	TIME & MATERIALS		1.1 HR	144.10	144.10
BILLABLE	PARTS 35450-1	BUSHING	2.00 EA	12.06	12.06
				<b>156.16</b>	<b>156.16</b>



**APPROVED WORK****19864413****AIRWORTHY****COMPLETE****\$5,642.04****DISCREPANCY**

Lower aft ground plane in aft maintenance bay has corrosion.

**CORRECTIVE ACTION**

Removed corroded grounding plane from aft avionics bay. Moved fasteners remaining in carbon to side to facilitate install of new fasteners. Began making ground plane from .011 Alclad 2024-T3 P.O. CED0797647. All work done IAW Premier 390 AMM 51-40-00-001. Completed drilling up ground plane. Routed to paint shop. Installed ground plane wet with EA9309 NA (12/01/21) and NAS1919M04S02/NAS1919M05S03 rivets. All work done IAW Premier 390 51-40-03-201 guidelines. Edge sealed ground plane with PR1440b exp 10/21. IAW Premier 390 SRM 51-40-03-201. Installed antenna and edged sealed with PR1440 B1/2 (exp 11/01/21). All work done IAW Premier 390 MM 23-10-01 guidelines.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	25.0 HR	3,275.00	3,275.00
	PARTS			
	390-344301-0049	GROUND PLANE	1.00 EA	1,156.00
	CR3212-4-02	RIVET alt# CR3212-4-2 & S2907-4-2	5.00 EA	6.20
	NAS1919M04S02	RIVET, BLIND, Alt # NAS1919M04-02	40.00 EA	231.60
	NAS1919M05S03	RIVET, BLIND, GENERAL PURPOSE	30.00 EA	151.50
	PR1428B2	SEALANT 654 SEMKIT 6 OZ *RA-N	1.00 EA	94.61
	PR1440B1/2 6OZ K	SEALER KIT *RA-N	2.00 KT	136.38
	NAS1919M04S02	RIVET, BLIND, GENERAL PURPOSE	25.00 EA	144.75
	NAS1919M04S03	RIVET, BLIND, GENERAL PURPOSE	25.00 EA	146.00
	MISCELLANEOUS			
	3000002	Freight		140.00
	3000002	Freight		160.00
			<b>5,642.04</b>	<b>5,642.04</b>

**19864716****AIRWORTHY****COMPLETE****\$10,688.50****DISCREPANCY**

Fore and aft keel beams have signs of corrosion around nut plates and inside screw holes

**NOTE**

Outside service vendor cost is an estimation based upon passed keel beam work. The shop will provide a more formal estimate after evaluation and the quote will be reissued for approval if the cost exceeds the present estimate.

\*Turn time: 10-14 business days

**CORRECTIVE ACTION**

See work order 19850215 for the repair. Outside vendor SWAT complied with maintenance. See SWAT logbook entry for maintenance performed.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	6.0 HR	786.00	786.00
	VENDOR SERVICES			
	4000302	5802010 - Miscellaneous	1.00 EA	9,857.14
	MISCELLANEOUS			
	3000002	Freight		45.36
			<b>10,688.50</b>	<b>10,688.50</b>



**APPROVED WORK****19865360****AIRWORTHY****COMPLETE****\$3,659.36****DISCREPANCY**

Left and right inboard gear doors rub strips are debonding.

**CORRECTIVE ACTION**

Replaced the left and right main gear inboard door rub strips with new strips. Part numbers installed are two each 390-110517-0001, two each 390-110518-0001, two each 390-110519-0001, one 390-110520-0001 and one 390-110520-0002. Done IAW Beechcraft Model 390 Premier MM 52-80-01. Performed operational check of left and right main gear doors after rub strip replacement with no discrepancies noted at this time.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		8.0 HR	1,048.00	1,048.00
	PARTS				
BILLABLE	390-110517-0001	RUB STRIP-MLG DOOR, AFT	2.00 EA	530.54	530.54
	390-110518-0001	RUB STRIP-MLG DOOR, INBD	2.00 EA	402.00	402.00
	390-110519-0001	RUB STRIP-MLG DOOR, FWD	2.00 EA	469.20	469.20
	390-110520-0001	RUB STRIP-MLG DOOR, OUTBD	1.00 EA	496.05	496.05
	390-110520-0002	RUB STRIP-MLG DOOR, OUTBD	1.00 EA	579.29	579.29
	DP805	ADHESIVE, 1.7 OZ TUBE, *RA	2.00 EA	134.28	134.28
				<b>3,659.36</b>	<b>3,659.36</b>

**19865462****AIRWORTHY****COMPLETE****\$694.84****DISCREPANCY**

Left and right inboard gear door forward and aft bumper strips are severed.

**CORRECTIVE ACTION**

Replaced left and right gear door forward and aft bumper strips with 2 each new seals p/n 130342-005-05 and 2 each seals p/n 130342-003-94. IAW Premier Model 390 MM 52-80-01.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		4.0 HR	524.00	524.00
	PARTS				
BILLABLE	130342-003-94	RUBBER EXTRUSION	2.00 EA	54.90	54.90
	130342-005-05	RUBBER EXTRUSION	1.00 EA	57.97	57.97
	130342-005-05	RUBBER EXTRUSION	1.00 EA	57.97	57.97
				<b>694.84</b>	<b>694.84</b>

**19865464****AIRWORTHY****COMPLETE****\$394.11****DISCREPANCY**

Nose gear shimmy damper servicing is over M/M limits at 3.875 inches M/M limits is 3.34 to 3.46 inch.

**CORRECTIVE ACTION**

**APPROVED WORK****19865464 - CONTINUED**

Performed nose shimmy damper service and replaced filler plug o-ring with new p/n MS28778-6. IAW Premier 390 MM 32-50-07. Tooling: TC40 Due 11-16-2021.

TYPE	DESCRIPTION		PRICE	DUE	
BILLABLE	TIME & MATERIALS		3.0 HR	393.00	393.00
	PARTS				
	MS28778-6	O-RING, PREFORMED	1.00 EA	1.11	1.11
				<b>394.11</b>	<b>394.11</b>

**19867581****AIRWORTHY****COMPLETE****\$393.00****DISCREPANCY**

Condenser blower louver vent has 3ea cracked fins.

**CORRECTIVE ACTION**

Sanded out three cracked louvre fins. Edge glued cracks with EA9396 adhesive. Sanded and repaired with 1 ply of fine glass cloth with EA9396 adhesive. Reference Premier 390 SRM 51-70-03 guidelines.

TYPE	DESCRIPTION		PRICE	DUE	
BILLABLE	TIME & MATERIALS		3.0 HR	393.00	393.00
				<b>393.00</b>	<b>393.00</b>

**19871221****AIRWORTHY****COMPLETE****\$860.96****DISCREPANCY**

Left wheel inboard bearing race spinning in wheel half.

**CORRECTIVE ACTION**

Removed bearing cup p/n LM503310-20629 from wheel assembly and installed a new bearing cup p/n LM503310-20629. Replaced bearing cone p/n LM503349A-20629 for match set. Work completed IAW BF Goodrich CMM 32-45-27.

TYPE	DESCRIPTION		PRICE	DUE	
BILLABLE	TIME & MATERIALS		3.0 HR	393.00	393.00
	PARTS				
	68-216	O-Ring	1.00 EA	42.79	42.79
	LM503310-20629	BEARING CUP	1.00 EA	54.17	54.17
	LM503349A-20629	Cone-Bearing	1.00 EA	371.00	371.00
				<b>860.96</b>	<b>860.96</b>

**19871223****AIRWORTHY****COMPLETE****\$68,852.05****DISCREPANCY**

Nose wheel fork right lug has corrosion.

**APPROVED WORK****19871223 - CONTINUED****NOTE**

Cost reflects replacement of the nose fork and piston assembly with new from Dodson. Any required seals and sealant will be billed at actual cost.

TYPE	DESCRIPTION		PRICE	DUE
	TIME & MATERIALS	73.0 HR	9,563.00	9,563.00
	PARTS			
	2145-24-0160	SCRAPER	1.00 EA 31.38	31.38
	7232MSE-160-P3	RING	1.00 EA 170.53	170.53
	7326MTE972P4	RING	1.00 EA 239.11	239.11
	M83461/1-015	PACKING	1.00 EA 1.02	1.02
	390-820104-0005	LOWER BEARING - NLG	1.00 EA 6,250.00	6,250.00
	45034-3	SHIM-NLG	1.00 EA 26.25	26.25
	45038-3	WASHER-NLG	1.00 EA 91.00	91.00
	KP-52B	BEARING	2.00 EA 1,124.00	1,124.00
BILLABLE	MS28775-015	O-RING, PREFORMED	1.00 EA 0.36	0.36
	MS28778-2	O-RING, PREFORMED	1.00 EA 2.04	2.04
	MS28778-8	O-RING, PREFORMED	1.00 EA 1.66	1.66
	390-820160-0005	PLATE - SERVICE INSTRUCTION, NLG ASSY	1.00 EA 881.57	881.57
	7332FTE-972-P4	GT RING	1.00 EA 219.22	219.22
	VENDOR SERVICES			
	4000302	5802010 - Miscellaneous	1.00 EA 50,000.00	50,000.00
	MISCELLANEOUS			
	3000002	Freight	220.00	220.00
	3000002	Freight	25.65	25.65
	3000002	Freight	5.26	5.26
			<b>68,852.05</b>	<b>68,852.05</b>

**19873448****AIRWORTHY****IN WORK****\$1,310.00****DISCREPANCY**

Left and right aft pressure bulkhead lower attach angles showing signs of debris and corrosion

**NOTE**

Time is to clean and evaluate the aft pressure bulkhead angles. A formal quote for any repairs will be provided once we can determine what needs to be done to correct.

TYPE	DESCRIPTION		PRICE	DUE
BILLABLE	TIME & MATERIALS	10.0 HR	1,310.00	1,310.00
			<b>1,310.00</b>	<b>1,310.00</b>

**19889672****NON-AIRWORTHY****COMPLETE****\$3,081.05****DISCREPANCY**

Left and right wing inboard spoiler panel down lock roller bearings are frozen.

TYPE	DESCRIPTION		PRICE	DUE

**APPROVED WORK****19889672 - CONTINUED**

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		20.0 HR	2,620.00	2,620.00
	PARTS				
	YAG-04-E	BEARING - SPECIAL, YOKE ROLLER	2.00 EA	108.64	108.64
BILLABLE	390-521274-0001	PIN-_HEADLESS,_DOWEL	2.00 EA	199.80	199.80
	MISCELLANEOUS				
	3000002	Freight		152.61	152.61
				<b>3,081.05</b>	<b>3,081.05</b>

**19899969****AIRWORTHY****COMPLETE****\$5,034.92****DISCREPANCY**

Left and right wing auxiliary spar and bulkhead attach fittings have signs of corrosion around attaching hardware.

**CORRECTIVE ACTION**

Removed applicable bushings from left and right auxiliary spar to auxiliary bulkhead attach fittings to facilitate maintenance in area. Removed minor surface corrosion from around applicable bushing holes. Complied with NDT material thickness check. Found remaining thickness to be within manufacturing specifications IAW Document Drawing 390-110234, dated 04/18/2000. Treated applicable areas of left and right auxiliary spar to auxiliary bulkhead attach fittings. Installed new applicable bearings p/n NAS538B8-019. IAW Engineering Specifications Document BS24790, Rev.3. Maintenance complied with IAW Beechcraft 390 MM CH 20-17-00 and NDT IAW Beechcraft 390 MM CH 20-26-00.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		36.8 HR	4,820.80	4,820.80
	PARTS				
BILLABLE	NAS538B8-019	BUSHING, FLANGED, PRESS FIT	4.00 EA	214.12	214.12
				<b>5,034.92</b>	<b>5,034.92</b>

**100014498****AIRWORTHY****COMPLETE****\$146.03****DISCREPANCY**

Oxygen pressure indicator and fill port panel in left nose baggage compartment has debonded from fuselage side wall.

**CORRECTIVE ACTION**

Readhered O2 bottle fill indicator bracket in nose baggage IAW Beech 390 MM 20-27-00.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		0.9 HR	117.90	117.90
	PARTS				
BILLABLE	EA9309-3NA50ML	ADHESIVE - EA9309.3 NA 50 GRAM EZ PAK* RA	1.00 EA	28.13	28.13
				<b>146.03</b>	<b>146.03</b>

**100015153****AIRWORTHY****COMPLETE****\$393.00**

**APPROVED WORK****100015153 - CONTINUED****DISCREPANCY**

Perform left and right engine idle runs.

**CORRECTIVE ACTION**

Performed engine ground runs. IAW Premier 390 MM 71-00-00.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		3.0 HR	393.00	393.00
				<b>393.00</b>	<b>393.00</b>

**100052993****AIRWORTHY****COMPLETE****\$754.50****DISCREPANCY**

Nut plates debonded on flap control unit panels

**CORRECTIVE ACTION**

Replaced nut plates and screws on flap control unit as need. IAW Premier 390 MM CH 20-27-00. Cure check satisfactory.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		4.0 HR	524.00	524.00
	PARTS				
BILLABLE	AS9355009	EA9309 NA 50 GRAM EZ PA, 50CS *RA	1.00 EA	23.95	23.95
	CB6009CR3-1P	NUTPLATE, TWO LUG, BONDED	5.00 EA	146.25	146.25
	NAS8803A4	BOLT	10.00 EA	60.30	60.30
				<b>754.50</b>	<b>754.50</b>

**100074925****AIRWORTHY****COMPLETE****\$1,528.15****DISCREPANCY**

Battery relay breaker pops 30 seconds after power is turned on.

**CORRECTIVE ACTION**

Began troubleshooting. Discovered 3 amp "STBY BUS and MAIN BAT RELAY" circuit breaker (24CB36) would trip after approximately 30 seconds after applying battery power. Isolated high current draw to main battery relay circuit. Removed main battery relay "24K3" p/n 26.57.710 s/n n/a to electric shop for bench check. Applied 28 VDC to relay. Relay was drawing 5.2 amps. Procured new relay from stock and performed bench check of new relay. The new relay would only draw .2 amps. Installed new main battery relay "24K3" p/n 26.57.710 s/n n/a using new nipple p/n MS25171-4S s/n n/a. IAW Premier Model 390 WDM 24-33-01-01. Applied battery power to aircraft for 5 minutes with no discrepancies noted.

TYPE	DESCRIPTION			PRICE	DUE
	TIME & MATERIALS		4.1 HR	537.10	537.10
	PARTS				
BILLABLE	26.57.710	POWER RELAY 300 AMP	1.00 EA	983.43	983.43
	MS25171-4S	TERMINAL NIPPLE COVER (WHITE)	2.00 EA	7.62	7.62
				<b>1,528.15</b>	<b>1,528.15</b>

**APPROVED WORK****100077430****AIRWORTHY****COMPLETE****\$288.00****DISCREPANCY**

Left Elevator horn tab connecting rod end bearing seal is severed.

**CORRECTIVE ACTION**

Replaced left elevator horn tab connecting rod end p/n MS21151-8 condition new IAW 390 MM CH 27-30-01.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		0.9 HR	117.90	117.90
	PARTS				
	MS21151-8	ROD END	1.00 EA	170.10	170.10
				<b>288.00</b>	<b>288.00</b>

**100089354****AIRWORTHY****COMPLETE****\$331.25****DISCREPANCY**

Righth aft navigation light not illuminating.

**CORRECTIVE ACTION**

Replaced right aft navigation light lamp with new lamp P/N 1982SP IAW Premier 390 I MM: 33-40-01. Operational check satisfactory.

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		2.0 HR	262.00	262.00
	PARTS				
	1982SP	LAMP	1.00 EA	69.25	69.25
				<b>331.25</b>	<b>331.25</b>

**100089356****AIRWORTHY****COMPLETE****\$786.00****DISCREPANCY**

Lift dump handle does not actuate.

**CORRECTIVE ACTION**


Reseated pin on lift dump control switch assembly in receptacle J1 I/A/W Premier 390 M/M chapter 27-60-14 and IAW Premier WDM 27-61-01-01. Performed operational check with satisfactory results.



D & I TRANSPORTATION 

RA390-RB-57 

72188596 

146167 

May 05, 2021 

Beechcraft



Hawker

TEXTRON AVIATION

# APPROVED WORK

## 100089356 - CONTINUED

TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		6.0 HR	786.00	786.00
				<u>786.00</u>	<u>786.00</u>

## 100089358

**AIRWORTHY**

**COMPLETE**

**\$4,576.40**

### DISCREPANCY


Pilot oxygen box is leaking at mask connection.


TYPE	DESCRIPTION			PRICE	DUE
BILLABLE	TIME & MATERIALS		6.0 HR	786.00	786.00
	PARTS				
	390-382044-0001	BOX-OXYGEN MASK, CREWSTATIO	1.00 EA	3,790.40	3,790.40
				<u>4,576.40</u>	<u>4,576.40</u>

D & I TRANSPORTATION 

RA390-RB-57 

72188596 

146167 

May 05, 2021 

Beechcraft



Hawker

TEXTRON AVIATION

# DEFERRED WORK

**19865354**

**NON-AIRWORTHY**

**DEFERRED**

**DEFERRED**

**DISCREPANCY**

Nose landing gear fork assembly paint is separating.

**NOTE**

Item is recommend only and will be resolved if a new fork and piston assembly are installed.

**TYPE**

**DESCRIPTION**

**PRICE**

**DUE**

BILLABLE

TIME & MATERIALS

4.0 HR

DEFERRED

DEFERRED